

# ACSS mounting manual

Tools needed : small hammer, flat head screwdriver, electric drill with 4 or 4.5 mm diam head, cutter knife with new blade. A hook shaped blade – used for cutting carpet – is better and more safety.

## 1 – Unmounting original HEAD system (called "HS" below)

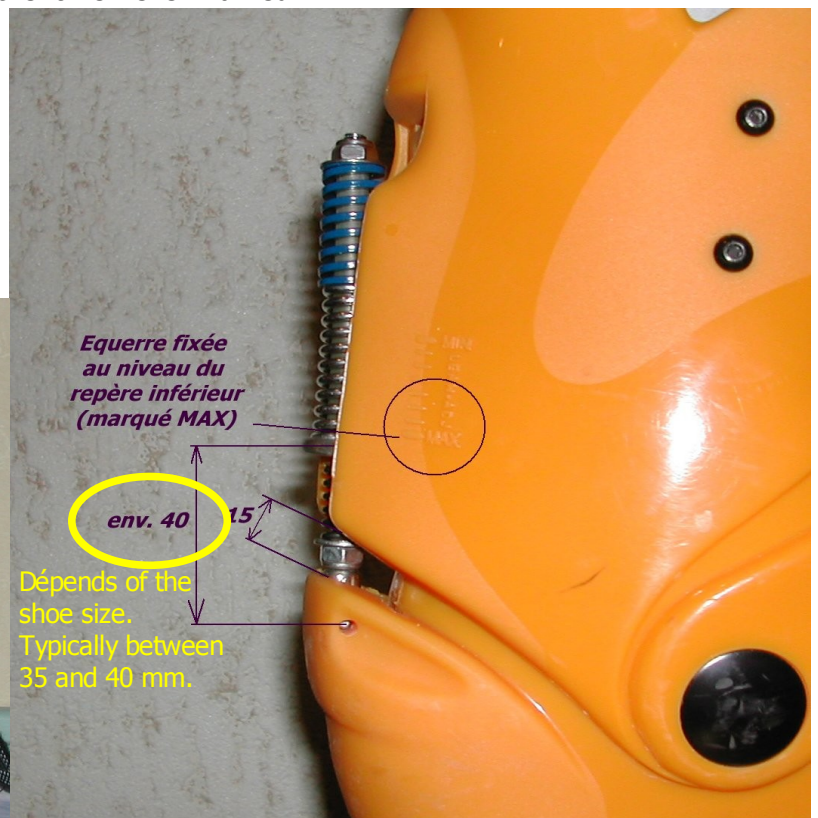
- Push out the lower safety pin with the provided pin remover (nail)
- Unmount HS by pulling it up around the upper
- Keep original HS spring

## 2 – Cutting out the internal boot shell

- Remove internal boot liner
- It is advisable to let the boot plastic get softer by letting them warm near an oven for a couple of hours.
- Cut out the boot . 2 cutting levels are possible :
  - level 1 – average softness
  - level 2 – maximum softness

## 3 – positioning the angle iron.

- Position the angle iron approximately at the lower level marked 'MAX'
- The backside spring must be a little under load.
- Mark the hole positions with a felt tip
- Drill 2 holes Diam 4.5 or 4mm to fasten the angle iron.
- Fasten the angle iron with the 2 flat head.



## 4 – Mounting and setting

- Mount the backside compression spring on the threaded rod and pass the rod through the hole in the angle iron. Position then the head in the boot shell lower housing.
- Push back in position the safety pin
- Mount the frontside springs : Head original + green supplied with ACSS
- Mount the upper nut in position with the washer.
- The upper nut makes it possible to choose the prestressed and stiffness of the frontside position of the ACSS.
- For setting the initial angle of the upper boot differently, it is possible to add a nut in the lower part of the threaded rod (nut not provided)

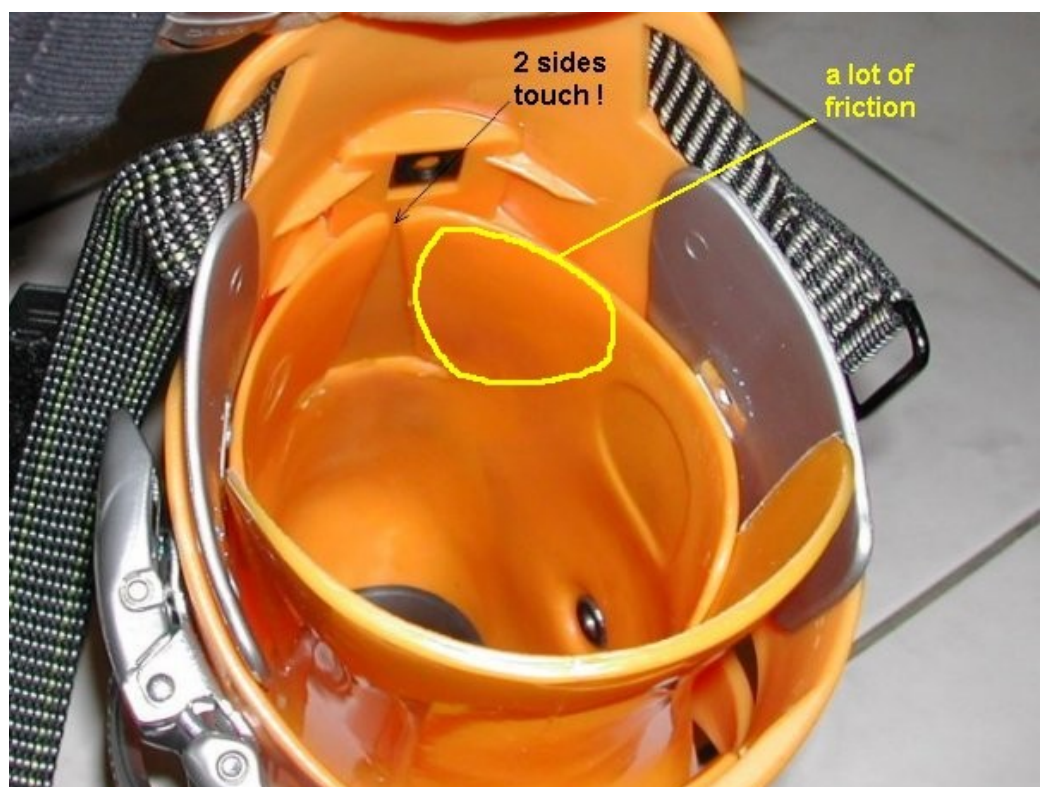
## Cutting out the plastic shell to improve overall softness of the boots

### *The problem with the original Head*

There is a gap between the 2 sides of the plastic shell.

When the boot flexes forward, the 2 sides touch (black arrow)

There is also a lot of friction between lower and upper part of the shell. This interferes with the proper functioning of the spring system.



## ***Improvement, Step #1***

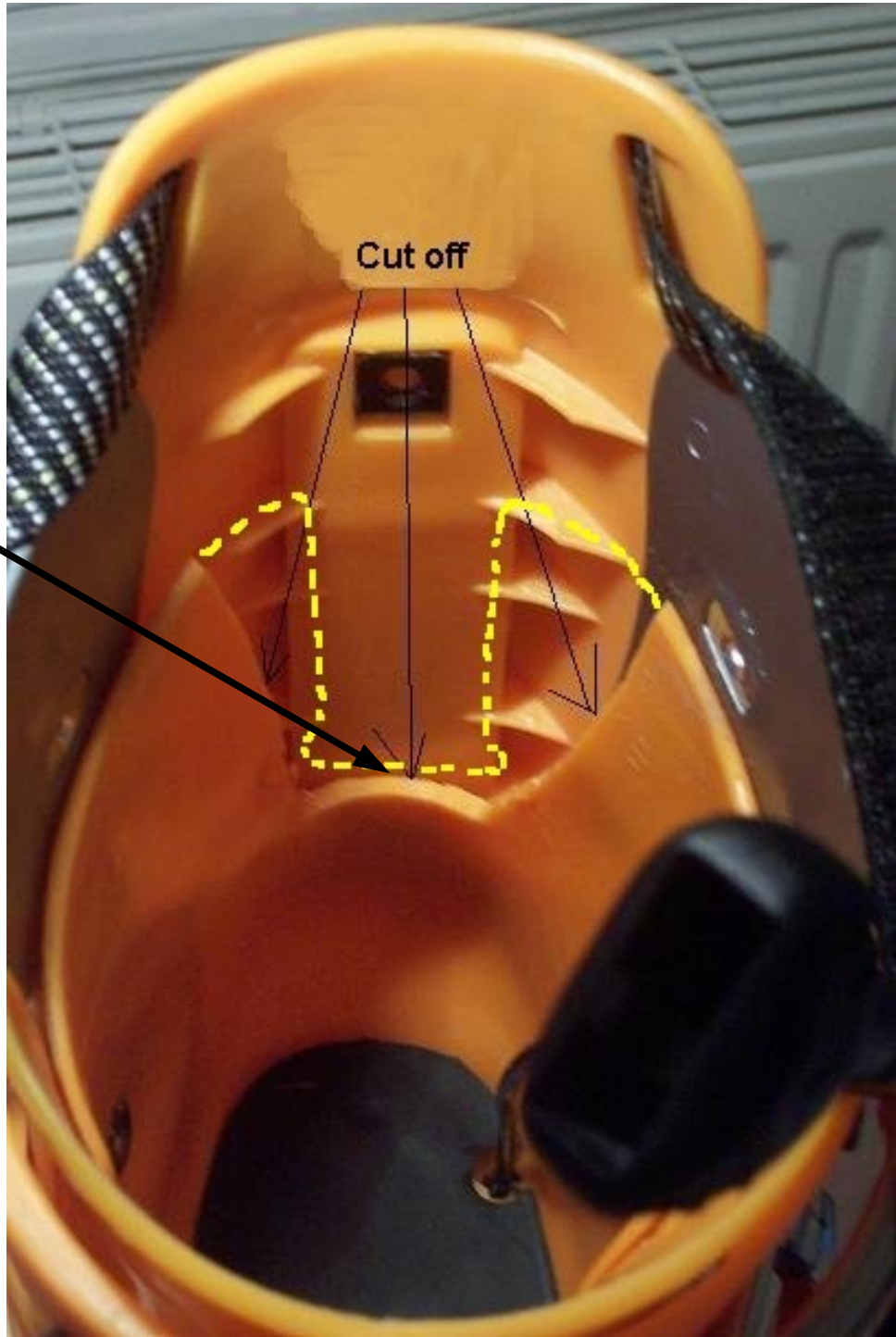
If you want only a little more flexibility, cut off the area generating friction.

Dashed line show original shell outline.

Use a good cutter with a hook shaped blade.

It's easiest if you heat the shell near a radiator before cutting plastic.

**CAUTION :** Do wear safety goggles and gloves in order to prevent any accident during the process of cutting the shell !



To avoid jamming, do not cut below this line

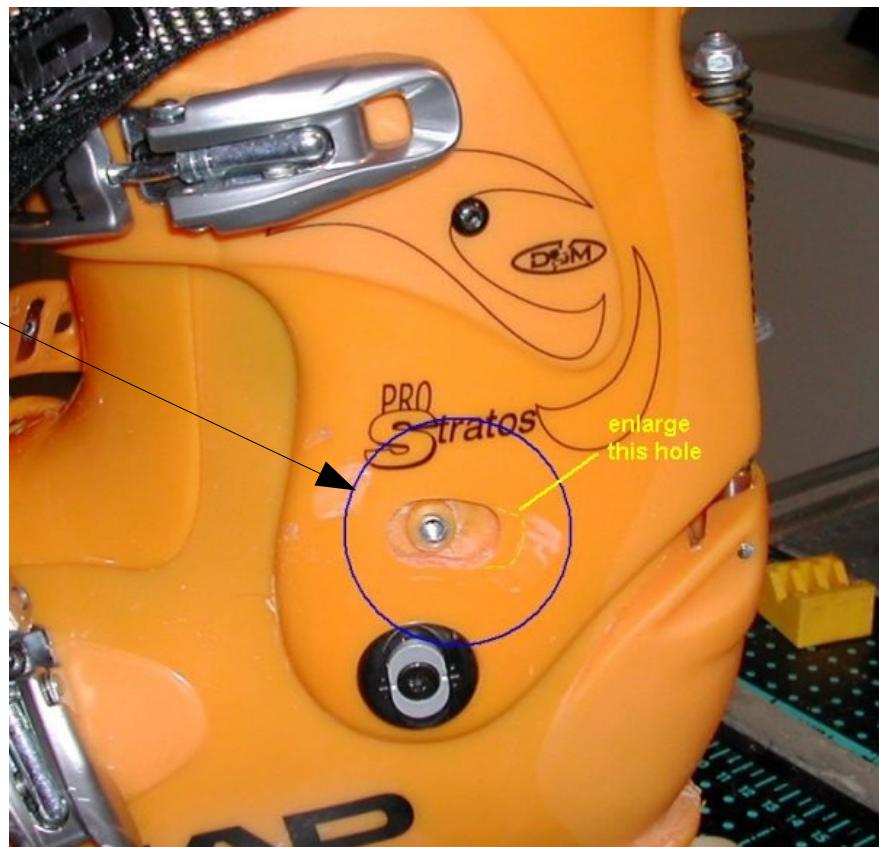
## Improvement Step #2

To dramatically increase flexibility, remove more plastic !



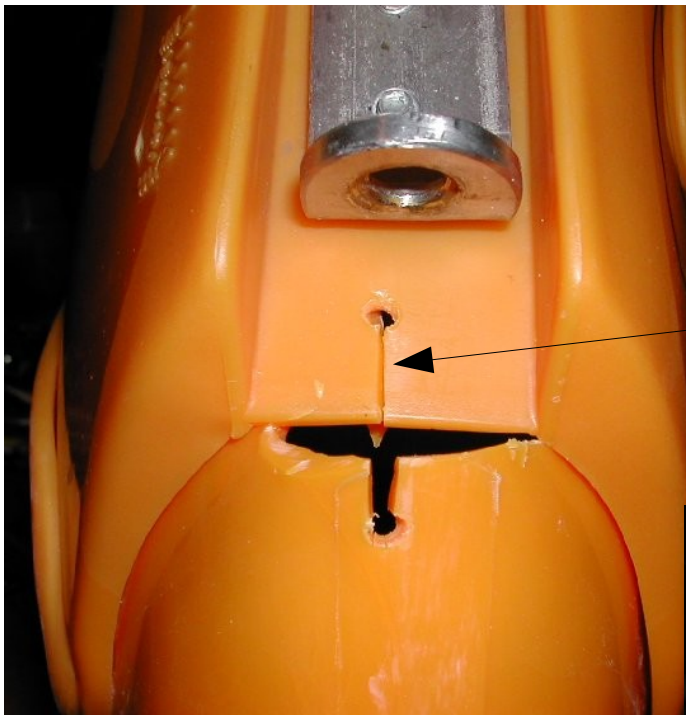
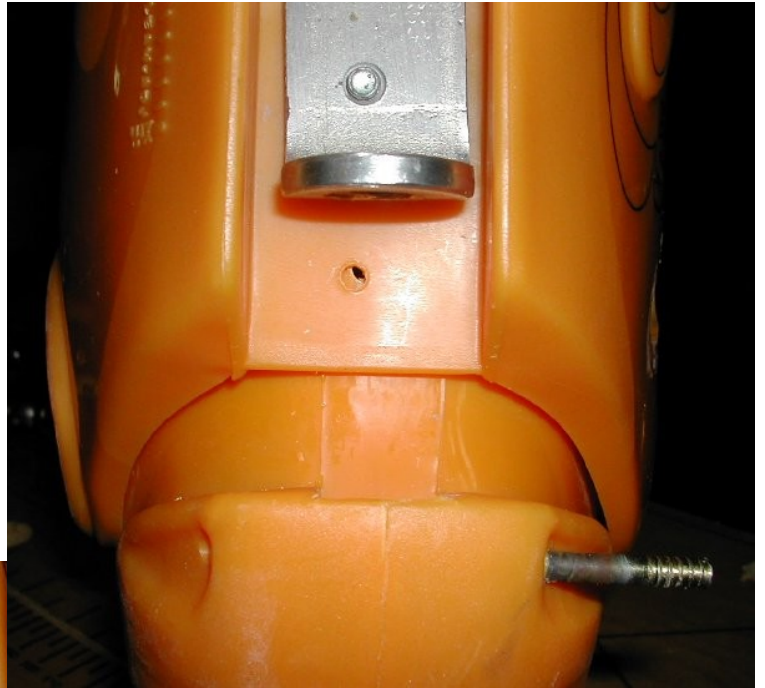
At this stage, I found that the lateral screw (pivot point) touches in the hole. Increase the bean shaped hole (with a dremel tool)

To reduce friction, it's possible to add a little ring (D4) between the buckle and the nut.



**Improvement Step #3** (Thanks to Thierry for the idea)

Drill a hole (D4) through the 2 parts of the plastic shell



Split with a cutter



Maximum forward lean : The stroke is limited by the spring compression.

**Another more radical modification is explained on the forum, but requires more tools and skill. See here : <http://www.extremecarving.com/forum/viewtopic.php?t=1034> page 19. English explanations in italic**